



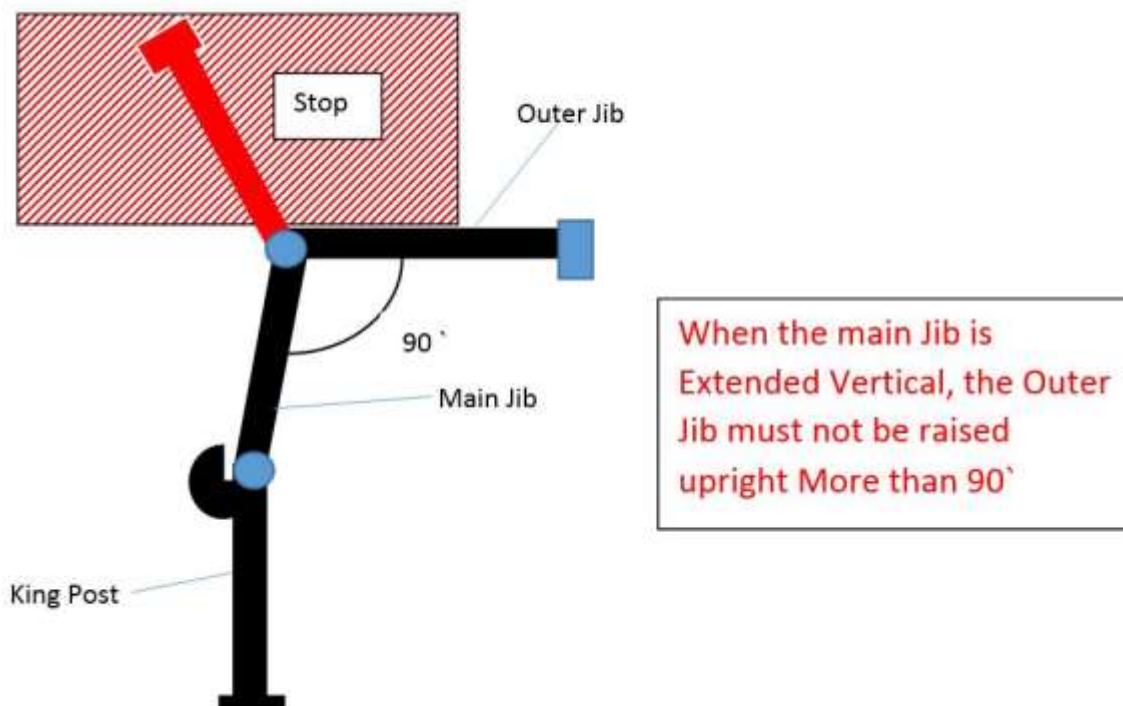
## SAFETY ALERT

### Guidance on Safe Crane Operations

Ref No: 01.18

February 2018

On no account should the Crane Grab, whether loaded or not, be lifted above any person – **including the operator**. The crane should only be operated in the areas as shown in the diagram below.



### Loading Crane Risk Zones

- When loading within the forest, Crane Operators must ensure that there are no persons in their working area, known as “**Risk Zone**”.
- Risk Zones around the crane is usually twice the length of the crane and product length (most lorry drivers work on a 20m risk zone all round)
- The Risk Zone should be clearly shown on the crane
- If someone should enter the Risk Zone, **All** crane operations must cease immediately until the area is clear.
- Full PPE must be worn during the loading and strapping operations.